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| 1. | Identification of the | e su | ibstance/mixture and of the company/undertaking |
|------|---------------------------------------|-------|--|
| 1.1. | Product identifier | | |
| | Trade name | : | STOCKOSORB 660 - XL, MED, MICRO, POWDER |
| | Chemical Name | : | acrylic acid, homopolymer, potassium salt |
| | CAS-No. | : | 25608-12-2 |
| 1.2. | Recommended use o | of th | e chemical and restrictions on use |
| | Recommended use | : | Industrial Use |
| | Non-recommended use(s) | : | None known. None known. |
| 1.3. | Details of the supplie | er of | the safety data sheet |
| | Company | : | Evonik Corporation Consumer Specialties PO Box 1299 HOPEWELL VA 23860 USA |
| | Telephone | : | +1 (0)804 541-8658 |
| | Telefax | : | +1 (0)804 541-2783 |
| | E-mail | : | productsafety-cs@evonik.com |
| (| Contact Canada | | |
| | Company | : | Evonik Canada Inc. PO Box 5057 3380 South Service Road Burlington ON L7N 3J5 Canada |
| | Telephone | : | +1 (0)905-336-3423 |
| | Telefax | : | +1 (0)905-332-5632 |
| | E-mail | : | productsafety-cs@evonik.com |
| 1.4. | Emergency telephon | e nı | umber |
| | Emergency information | : | Non-Emergency Phone Number: (800) 732-5616 In case of emergency call CHEMTREC 1-800-424-9300. |
| | CHEMTREC - US & C CHEMTREC - MEXIC | CAN. | TELEPHONE NUMBERS: ADA toll free: +1-800-424-9300 bll free: 01-800-681-9531 Collect calls accepted: +1-703-527-3887 |

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2. Hazards identification

2.1. Classification of the substance or mixture

Not a hazardous substance or mixture.

2.2. Label elements

Not a hazardous substance or mixture.

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2.3. Other hazards

None known

3. Composition/information on ingredients

3.1. Substances

Contains no hazardous ingredients according to GHS

3.2. Mixtures

-

4. First aid measures

| 4.1. Description of first aid measures | | | | |
|--|----------------|---|--|--|
| | General advice | : Remove soiled or soaked clothing immediately | | |
| | Inhalation | : Ensure supply of fresh air. In the event of symptoms seek medical advice. | | |
| | Skin contact | In case of contact with skin wash off with soap and water. In the event of symptoms seek medical advice. | | |
| | Eye contact | : In case of contact with eyes rinse thoroughly with plenty of water. If symptoms persist, seek medical advice. | | |
| | Ingestion | : Thoroughly clean the mouth with water In the event of symptoms seek medical advice. | | |

4.2. Most important symptoms and effects, both acute and delayed

Symptoms : No special hints.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing : foam, carbon dioxide, dry powder, water spray. media Unsuitable : Full water jet extinguishing media

5.2. Special hazards arising from the substance or mixture

In the event of fire the following can be released: - carbon dioxide, carbon monoxide

5.3. Advice for firefighters

Do not inhale explosion and/or combustion gases Use self-contained breathing apparatus

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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Forms slippery surfaces with water. Use personal protective equipment.

6.2. Environmental precautions

Do not allow to enter drains or waterways Do not discharge into the subsoil/soil.

6.3. Methods and material for containment and cleaning up

Pick up mechanically Dispose of absorbed material in accordance with the regulations.

7. Handling and storage

7.1. Precautions for safe handling

| Advice on safe handling | : | Ensure adequate ventilation. |
|-----------------------------|---|---|
| Hygiene measures | : | Wash hands before breaks and after work. Do not eat, drink or smoke when working. Remove soiled or soaked clothing immediately. |
| General protective measures | : | Do not inhale dust/fumes/aerosols. Avoid contact with eyes and skin |

7.2. Conditions for safe storage, including any incompatibilities

| Prevention of fire and explosion | | | | | |
|--|---------------------------------|--|--|--|--|
| Information | : No special measures required. | | | | |
| Storage Information Further information on storage conditions | : none : Keep container dry | | | | |

8. Exposure controls/personal protection

8.1. Control parameters

Exposure limit(s)

| , | | | | | |
|-------------|---------|-------------------------------------|---|-------|------------|
| Ingredients | CAS-No. | Statutory basis/list (Update) | Value type (Form of exposure; Expressed as) | Value | Short-term |
| | | | | | |

Contains no substances with occupational exposure limit values.

8.2. Exposure controls

Engineering controls

Personal protective equipment

| Eye protection | : This product is not classified as a hazardous substance. Any necessity for eye protection must be determined within the scope of a risk assessment. |
|---------------------------|---|
| Hand protection | : Glove material: protective gloves |
| Body Protection | : protective clothing |
| Respiratory protection | : in case of formation of vapours/dusts: Short term: filter apparatus, Filter P1 |

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9. Physical and chemical properties

| 9.1. | Information on basic physical and chemical properties | | | | |
|------|---|---|--|--|--|
| | Physical state | : | solid | | |
| | Form Colour Odour Odour Threshold | : | powder or solid in various shapes white odourless no data available | | |
| | рН | : | approx. 6 1.0 g/l | | |
| | | | Remarks: in 0.9% NaCl-Solution | | |
| | Melting point | : | not applicable | | |
| | Boiling point | : | not applicable | | |
| | Flash point | : | not applicable | | |
| | Evaporation rate | : | no data available | | |
| | Flammability | : | no data available | | |
| | Upper Explosion/Ignition Limit | : | not measured | | |
| | Lower explosion limit | : | not measured | | |
| | Vapour pressure | : | < 10 hPa (20 °C) | | |
| | Relative vapour density | : | no data available | | |
| | Relative density | : | no data available | | |
| | Solubility | : | not measured | | |
| | Water solubility | : | insoluble | | |
| | Partition coefficient (n-octanol/water) | : | no data available | | |
| | Autoignition temperature | : | not measured | | |
| | Thermal decomposition | : | not measured | | |
| | Viscosity, kinematic | : | not applicable | | |
| | Viscosity, dynamic | : | not applicable | | |

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9.2. Other information

| Density | : approx. 0.7 g/cm3 |
|-------------------|---------------------|
| Bulk density | : approx. 720 kg/m3 |
| Other information | : none none |

10. Stability and reactivity

10.1. Reactivity

see section "Possibility of hazardous reactions"

10.2. Chemical stability

The product is stable under normal conditions.

10.3. Possibility of hazardous reactions Risk of dust explosions.

10.4. Conditions to avoid

> 200

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

None with proper storage and handling.

11. Toxicological information

11.1. Information on toxicological effects

| Acute toxicity (oral) | : | no data available |
|---------------------------------------|---|-------------------|
| Acute toxicity (inhalation) | : | no data available |
| Acute toxicity (dermal) | : | no data available |
| Irritation/corrosion of the skin | : | no data available |
| Serious eye damage/ eye irritation | : | No data available |
| Respiratory/skin sensitization | : | not determined |
| Repeated dose toxicity | : | no data available |
| Genotoxicity in vitro | : | |
| | | no data available |
| Gentoxicity in vivo | : | No data available |

US. National Toxicology Program (NTP) Report on Carcinogens

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

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US. IARC Monographs on Occupational Exposures to Chemical Agents

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

US. ACGIH Threshold Limit Values

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

| Reprotoxicity / Fertility | : not applicable |
|--|---|
| Reprotoxicity/Develo pment/Teratogenicity | : not applicable |
| Specific Target Organ Toxicity - Single exposure | : no data available |
| Specific Target Organ Toxicity - Repeated exposure | : no data available |
| Aspiration hazard | : No aspiration toxicity classification |
| Other information | : Proper use provided, no adverse health effects have been observed or have been come to our knowledge. |

12. Ecological information

12.1.

| Ecotoxicology Assessment | | |
|---|--|--|
| Acute aquatic toxicity | : no data available | |
| Chronic aquatic toxicity | : no data available | |
| Toxicity | | |
| Aquatoxicity, fish | : No data available | |
| Aquatoxicity, invertebrates | : no data available | |
| Aquatoxicity, algae / aquatic plants | : no data available | |
| Toxicity in microorganisms | : Species: Pseudomonas putida Exposure duration: 24 h EC50: > 6,000 mg/l | |
| chronic toxicity in fish | : no data available | |
| Chronic toxicity in aquatic Invertebrates | : no data available | |

| | CKOSORB 660 - XL, ME | | | |
|-------|--|--|---|----------------------------------|
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| | Toxicity in organisms which live in the soil | : no data available | | |
| 12.2. | Persistence and degr | adability | | |
| | Photodegradation | : no data available | | |
| | Biological degradability | : no data available | | |
| 12.3. | Bioaccumulative pote | ential | | |
| | Bioaccumulation | : no data available | | |
| 12.4. | Mobility in soil | | | |
| | Environmental distribution | : no data available | | |
| 12.5. | Results of PBT and v | PvB assessment | | |
| | PBT and vPvB assessment | : no data available | | |
| 12.6. | Other adverse effects | i | | |
| | General Information | | dered to be a weak water polluta soil, waterways or waste water of | |
| 13. | Disposal considera | tions | | |
| 13.1. | Waste treatment met | nods | | |
| | Product | : In accordance with lo | ocal authority regulations, take to | special waste incineration plant |
| | Contaminated packaging | : If empty contaminate informed about possi | ed containers are recycled or disp ible hazards. | posed of, the receiver must be |

14. Transport information

Not dangerous according to transport regulations.

| 14.1 | UN number: | |
|------|-------------------------------|----|
| 14.2 | UN proper shipping name: | |
| 14.3 | Transport hazard class(es): | |
| 14.4 | Packing group: | |
| 14.5 | Environmental hazards: | |
| 14.6 | Special precautions for user: | No |

15. Regulatory information

Canada:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulation and the (M)SDS contains all information required by the Controlled Products Regulation

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|--|---|--|---|
| Canada | : WHMIS CLASSIFICATIO Not Rated This product does not co List. | | VHMIS Ingredient Disclosure |
| US regulations: | | | |
| SARA Title III Section 311/312 Hazard Categories | : No SARA Hazards | | |
| CERCLA | : CAS 79-10-7 : | 5000 lbs | |
| Other regulations | : none | | |
| State Right to Know | : SARA 313: This materia CAS numbers that excee SARA Title III, Section 3 | ed the threshold (De Minimis | nical components with known) reporting levels established |
| | SARA 302: No chemica SARA Title III, Section 3 | | t to the reporting requirements |
| | ZUSPA_RTK: No comp States: | onents subject to "Right-To- | Know" legislation in the follow |
| | ZUSMA_RTK: No comp States: | onents subject to "Right-To- | Know" legislation in the follow |
| | ZUSNJ_RTK: No compo States: | onents subject to "Right-To-ł | Know" legislation in the followi |
| This product does not other harm. | | n to State of California to cau | 65) ise cancer, birth defects or an |
| HMIS Ratings | Health: Flammability: Reactivity: Personal Protection: | 1 0 0 X | |
| Notification status | | | |
| TSCA (USA) | : listed/registered or exem | inted | |

| Other information | : Comply with national laws regulating employee instruction. |
|-------------------|--|
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|-------------|--|
| ADR | European Agreement concerning the International Carriage of Dangerous Goods by Road |
| ADN | European Agreement concerning the International Carriage of Dangerous Goods by Inland |
| | Waterways |
| ADNR | European agreement concerning the international carriage of dangerous goods by inland |
| | waterways (ADN) |
| ASTM | American Society for Testing and Materials |
| ATP | Adaptation to Technical Progress |
| BCF | Bioconcentration factor |
| | |
| BetrSichV | German Ordinance on Industrial Safety and Health |
| c.c. CAS | closed cup Chemical Abstract Services |
| - | |
| CESIO | European Committee of Organic Surfactants and their Intermediates |
| ChemG | German Chemicals Act |
| CMR | carcinogenic-mutagenic-toxic for reproduction |
| DIN | German Institute for Standardization |
| DMEL | Derived minimum effect level |
| DNEL | Derived no effect level |
| EINECS | European Inventory of Existing Commercial Chemical Substances |
| EC50 | half maximal effective concentration |
| GefStoffV | German Ordinance on Hazardous Substances |
| GGVSEB | German ordinance for road, rail and inland waterway transportation of dangerous goods |
| GGVSee | German ordinance for sea transportation of dangerous goods |
| GLP | Good Laboratory Practice |
| GMO | Genetic Modified Organism |
| IATA | International Air Transport Association |
| ICAO | International Civil Aviation Organization |
| IMDG | International Maritime Dangerous Goods |
| ISO | International Organization For Standardization |
| LOAEL | Lowest observed adverse effect level |
| LOEL | Lowest observed effect level |
| NOAEL | No observed adverse effect level |
| NOEC | no observed effect concentration |
| NOEL | no observed effect level |
| 0. C. | open cup |
| OECD | Organisation for Economic Cooperation and Development |
| OEL | Occupational Exposure Limit |
| PBT | Persistent, bioaccumulative, toxic |
| PEC | Predicted effect concentration |
| PNEC | Predicted no effect concentration |
| REACH | REACH registration |
| RID | Convention concerning International Carriage by Rail |
| STOT | Specific Target Organ Toxicity |
| SVHC | Substances of Very High Concern |
| TA | Technical Instructions |
| TPR | Third Party Representative (Art. 4) |
| TRGS | Technical Rules for Hazardous Substances |
| VCI | German chemical industry association |
| vPvB | very persistent, very bioaccumulative |
| VOC | volatile organic compounds |
| VwVwS | German Administrative Regulation on the Classification of Substances Hazardous to Waters |
| | into Water Hazard Classes |
| WGK | Water Hazard Class |
| WHO | World Health Organization |
| | |